

Frame Rails

Parts list

- 2 Frame rails (left & right)
- 22 7/16-20 Grade 8 bolts
- 22 7/16-20 Nylock nuts
- 22 7/16 SAE washers (small diameter)
- 22 7/16 USS washers (large diameter)

Installation

The cut-out section on the frame rails is the front inner portion. The rails are aligned by using a seam in the undercarriage. The front outside corner of the rails will sit flush against the seam. Once against the seam, all holes for the rails will be in the proper location and will not interfere with seat mounting areas inside the floorboard or rear bulkhead. Hold the rails in place using a floor jack and drill the 7/16th holes using the frame rail as a guide. Before installing the fasteners you may choose to add a sealant to protect the exposed holes. The USS (large Diameter) washers and bolts should be fed through from the interior side.

Please feel free to contact us with any questions. Reviews and feedback are always appreciated.

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